

CASTING RING LINER

is a dry casting liner based on bio - degradable calcium-magnesium-silicate fibres designed specially for phosphate-bonded investments.

FEATURES

- An optimum cushion always helps to produce precision castings.
- Helps to eliminate cracks in the investment, due to improved heat resistance during burnout
- Easy to place in casting rings, due to the optimal flexibility
- High tear-resistance
- Good flexibility
- Smooth surfaces on both sides
- Very low heat conductivity
- Resistant against temperature shocks
- Bio-degradable

USAGE

1. Refer to the chart. Cut the casting ring which allows more than 5mm space between the wax pattern (or resin pattern) and the surface of the casting liner.

Ring size	Thickness (mm)	Width (mm)	Recommended layers inside the casting ring
1x	1.0	55	1x
3x	1.0	55	1x
6x	2.0	55	2x
9x	2.0	55	2x

PACKAGE

Box of 20m roll

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