

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 1 of 10

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Xtray®

Product group: Liquid component
 UFI: EVDX-TEGM-9606-QA65

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Manufacture of dental products.

1.3. Details of the supplier of the safety data sheet

Company name:	AcrylX GmbH	
Street:	Industriestraße 7	
Place:	D-61191 Rosbach v.d.H.	
Telephone:	+49 (0) 6007 - 9382 300	Telefax: +49 (0) 6007 - 9382 390
e-mail:	info@acrylx.com	
Contact person:	Oliver Wesner	Telephone: 320
e-mail:	info@acrylx.com	
Internet:	www.acrylx.com	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Flam. Liq. 2; H225
 Acute Tox. 4; H332
 Skin Irrit. 2; H315
 Eye Irrit. 2; H319
 Skin Sens. 1; H317
 STOT SE 3; H335

Full text of hazard statements: see SECTION 16.

2.2. Label elements

GB CLP Regulation

Hazard components for labelling

Methyl methacrylate
 ethyl methacrylate
 1,4-Butandiol dimethacrylate

Signal word: Danger

Pictograms:



Hazard statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 2 of 10

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	In case of fire: Use Foam, Extinguishing powder, Carbon dioxide (CO ₂) to extinguish.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container to as hazardous waste - in accordance with local and national legislation - suitable, approved incinerator for combustible organic waste.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Mixture based on methyl methacrylate.

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (GB CLP Regulation)			
80-62-6	Methyl methacrylate			80 - < 85 %
	201-297-1		01-2119452498-28	
	Flam. Liq. 2, Skin Irrit. 2, Skin Sens. 1, STOT SE 3; H225 H315 H317 H335			
97-63-2	ethyl methacrylate			10 - < 15 %
	202-597-5	607-071-00-2		
	Flam. Liq. 2, Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, STOT SE 3; H225 H315 H319 H317 H335			
2082-81-7	1,4-Butandiol dimethacrylate			1 - < 5 %
	218-218-1		01-2119967415-30	
	Skin Sens. 1; H317			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
80-62-6	201-297-1	Methyl methacrylate	80 - < 85 %
	inhalation: LC50 = 29,8 mg/l (vapours); dermal: LD50 = >5000 mg/kg; oral: LD50 = >5000 mg/kg		
2082-81-7	218-218-1	1,4-Butandiol dimethacrylate	1 - < 5 %
	dermal: LD50 = > 3000 mg/kg; oral: LD50 = > 10000 mg/kg		

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated, saturated clothing immediately. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 3 of 10

After inhalation

Provide fresh air. If breathing is irregular or stopped, administer artificial respiration. Medical treatment necessary.

After contact with skin

After contact with skin, wash immediately with polyethylene glycol, followed by plenty of water. Take off immediately all contaminated clothing and wash it before reuse. Medical treatment necessary.

After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

Observe risk of aspiration if vomiting occurs. Rinse mouth immediately and drink plenty of water.

4.2. Most important symptoms and effects, both acute and delayed

Causes skin irritation. May cause respiratory irritation. May cause an allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.
Foam Extinguishing powder Carbon dioxide (CO₂)

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Highly flammable liquid and vapour. Can polymerise exothermically if heated, exposed to air, sunlight or by addition or free radical initiators. Vapours can form explosive mixtures with air.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Remove all sources of ignition. Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment. Danger of explosion

6.3. Methods and material for containment and cleaning up

Other information

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 4 of 10

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Flammable vapours can accumulate in head space of closed systems. Take precautionary measures against static discharges. Vapours can form explosive mixtures with air.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place. Protect from direct sunlight.

Hints on joint storage

Do not store together with: Oxidising agent. Pyrophoric or self-heating substances.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
80-62-6	Methyl methacrylate	50	208		TWA (8 h)	WEL
		100	416		STEL (15 min)	WEL

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
80-62-6	Methyl methacrylate			
	Worker DNEL, long-term	inhalation		208 mg/m ³
	Worker DNEL, long-term	dermal		17 mg/kg bw/day

8.2. Exposure controls

Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection.

Hand protection

Wear suitable protective gloves. To protect against splashes: butyl; EN 374. To protect against immersion: butyl; 0.7 mm or thicker, EN 374. The suitability of gloves should be agreed with the manufacturer. Change gloves in the event of contamination or if the breakthrough time is exceeded. Resistance of the glove material: see information from the glove manufacturer.

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 5 of 10

Skin protection

Flame-retardant protective clothing. Wear anti-static footwear and clothing

Respiratory protection

Wear suitable respiratory protection if technical measures are inadequate or not available and exposure is to be expected that exceeds the DNEL (derived exposure level below which the substance does not cause any harm to human health). A suitable breathing mask with filter type A (EN141 or EN405) is recommended. A self-contained breathing apparatus may be necessary if particularly high vapor concentrations are formed.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid	
Colour:	colourless	
Odour:	characteristic	
Melting point/freezing point:		-48,2 °C
Boiling point or initial boiling point and boiling range:		100,3 °C
Flammability:		not applicable
		not applicable
Lower explosion limits:		2,1 vol. %
Upper explosion limits:		12,5 vol. %
Flash point:		10 °C
Auto-ignition temperature:		430 °C
Decomposition temperature:		not determined
pH-Value:		not determined
Water solubility: (at 20 °C)		15,9 g/L
Solubility in other solvents		
very soluble		
Partition coefficient n-octanol/water:		1,38
Vapour pressure: (at 20 °C)		38,7 hPa
Density:		0,94 g/cm ³
Relative vapour density:		not determined

9.2. Other information

Information with regard to physical hazard classes

Self-ignition temperature

Solid: not applicable

Gas: not applicable

Oxidizing properties

Not oxidising.

Other safety characteristics

Evaporation rate: not determined

Solid content: not determined

Viscosity / dynamic:
(at 20 °C) 0,63 mPa·s

Further Information

none

SECTION 10: Stability and reactivity

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 6 of 10

10.1. Reactivity

Highly flammable, Vapours can form explosive mixtures with air.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Can polymerise exothermically if heated, exposed to air, sunlight or by addition of free radical initiators.

10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames. Can polymerise exothermically if heated, exposed to air, sunlight or by addition of free radical initiators. Protect from direct sunlight.

10.5. Incompatible materials

Polymerization with heat evolution may occur in the presence of radical forming substances (e.g. peroxides), reducing substances, and/or heavy metal ions.

10.6. Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in GB CLP Regulation

Acute toxicity

Harmful if inhaled.

ATEmix calculated

ATE (inhalation vapour) 18,62 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
80-62-6	Methyl methacrylate				
	oral	LD50 >5000 mg/kg	Rat	OECD 401	
	dermal	LD50 >5000 mg/kg	Rabbit		
	inhalation vapour	LC50 29,8 mg/l	Rat		
2082-81-7	1,4-Butandiol dimethacrylate				
	oral	LD50 > 10000 mg/kg	Rat		
	dermal	LD50 > 3000 mg/kg	Rabbit		

Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

May cause an allergic skin reaction. (Methyl methacrylate; ethyl methacrylate; 1,4-Butandiol dimethacrylate)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Methyl methacrylate)

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 7 of 10

Additional information on tests

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

SECTION 12: Ecological information

12.1. Toxicity

The product is not: Ecotoxic.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
80-62-6	Methyl methacrylate					
	Acute fish toxicity	LC50 > 79 mg/l	96 h	Oncorhynchus mykiss (Rainbow trout)	OECD 203	
	Acute algae toxicity	ErC50 > 110 mg/l	72 h	Selenastrum capricornutum	OECD 201	
	Acute crustacea toxicity	EC50 69 mg/l	48 h	Daphnia magna (Big water flea)	OECD 202	
	Crustacea toxicity	NOEC 37 mg/l	21 d	Daphnia magna (Big water flea)	OECD 202	
2082-81-7	1,4-Butandiol dimethacrylate					
	Acute fish toxicity	LC50 32,5 mg/l	96 h	Oncorhynchus mykiss (Rainbow trout)		
	Acute crustacea toxicity	EC50 7,51 mg/l	48 h	Daphnia magna (Big water flea)	OECD 211	
	Crustacea toxicity	NOEC 7,51 mg/l		Selenastrum capricornutum		

12.2. Persistence and degradability

The product has not been tested.

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
80-62-6	Methyl methacrylate	1,38
2082-81-7	1,4-Butandiol dimethacrylate	3,1

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

The product has not been tested.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 8 of 10

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number:	UN 1247
14.2. UN proper shipping name:	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
Classification code:	F1
Limited quantity:	1 L
Excepted quantity:	E2
Transport category:	2
Hazard No:	339
Tunnel restriction code:	D/E

Other applicable information (land transport)

SAPT: > 60 °C

Inland waterways transport (ADN)

14.1. UN number or ID number:	UN 1247
14.2. UN proper shipping name:	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
Classification code:	F1
Limited quantity:	1 L
Excepted quantity:	E2

Other applicable information (inland waterways transport)

SAPT: > 60 °C

Marine transport (IMDG)

14.1. UN number or ID number:	UN 1247
14.2. UN proper shipping name:	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
Special Provisions:	-
Limited quantity:	1 L
Excepted quantity:	E2
EmS:	F-E, S-D

Other applicable information (marine transport)

SAPT: > 60 °C

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:	UN 1247
14.2. UN proper shipping name:	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
Limited quantity Passenger:	1 L

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 9 of 10

Passenger LQ:	Y341	
Excepted quantity:	E2	
IATA-packing instructions - Passenger:		353
IATA-max. quantity - Passenger:		5 L
IATA-packing instructions - Cargo:		364
IATA-max. quantity - Cargo:		60 L

Other applicable information (air transport)

SAPT: > 60 °C

14.6. Special precautions for user

Warning: Combustible liquid.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

2010/75/EU (VOC):	80 % (752 g/l)
2004/42/EC (VOC):	80 % (752 g/l)
Information according to 2012/18/EU (SEVESO III):	P5c FLAMMABLE LIQUIDS

Additional information

To follow: 850/2004/EC, 79/117/EEC, 689/2008/EC

National regulatory information

Employment restrictions:	Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.
Water hazard class (D):	3 - highly hazardous to water
Skin resorption/Sensitization:	Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%

Safety Data Sheet

according to UK REACH Regulation

Xtray®

Revision date: 31.01.2023

Product code: 1-702

Page 10 of 10

Classification for mixtures and used evaluation method according to GB CLP Regulation

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Acute Tox. 4; H332	Calculation method
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
STOT SE 3; H335	Calculation method

Relevant H and EUH statements (number and full text)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)